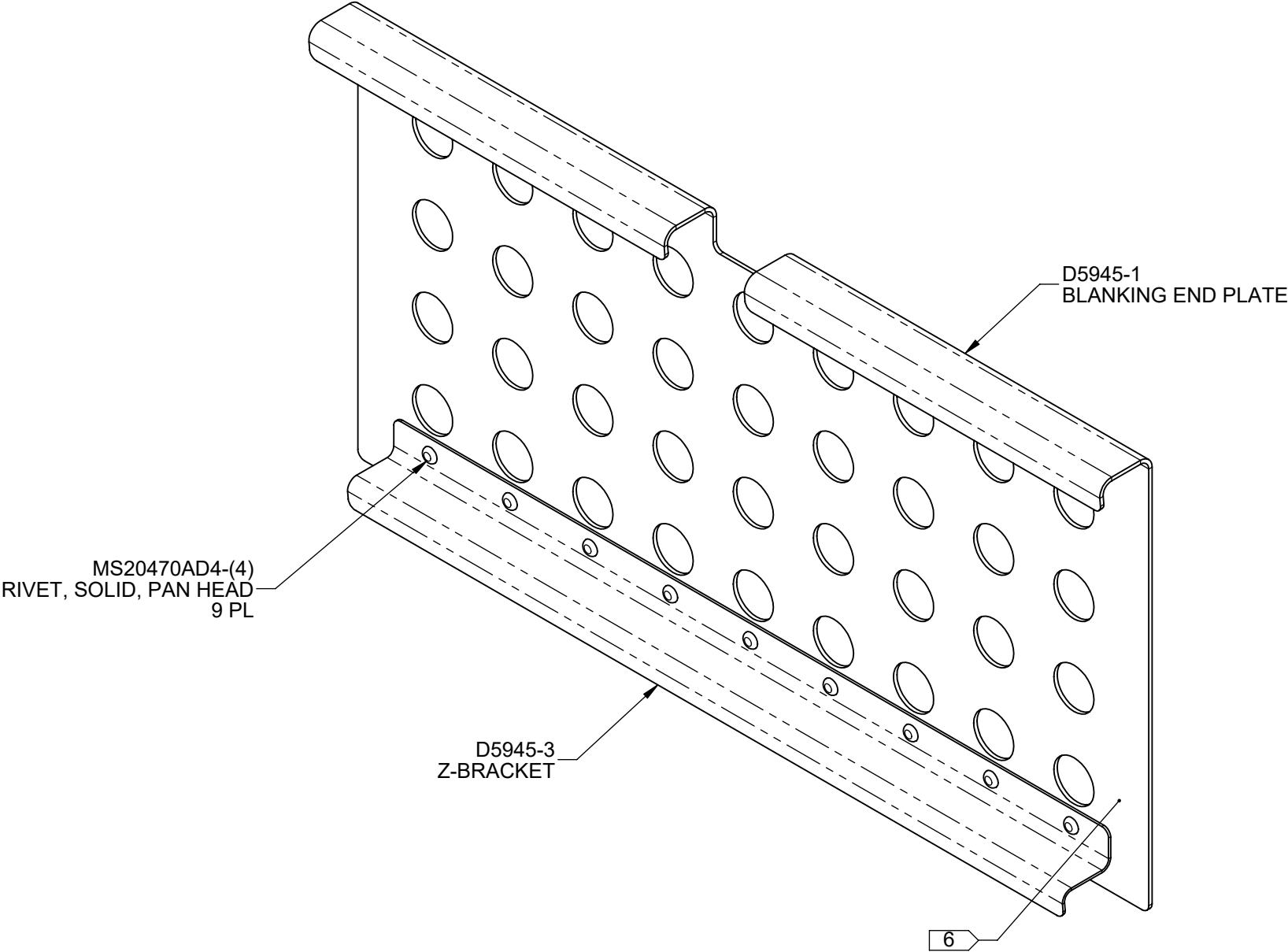
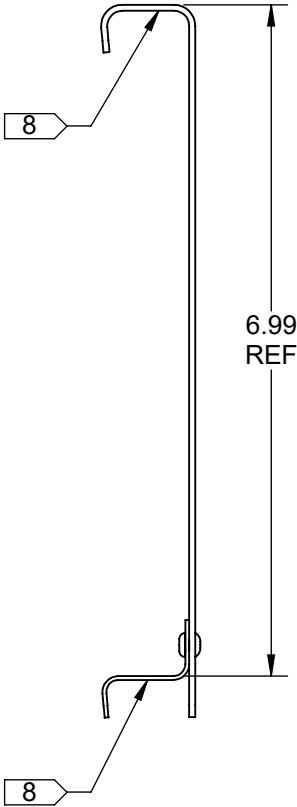


QTY -041	P/N	DESCRIPTION
X	D5945-041	BLANKING END PLATE ASSY
1	D5945-1	BLANKING END PLATE
1	D5945-3	Z-BRACKET
9	MS20470AD4-(4)	RIVET, SOLID, PAN HEAD



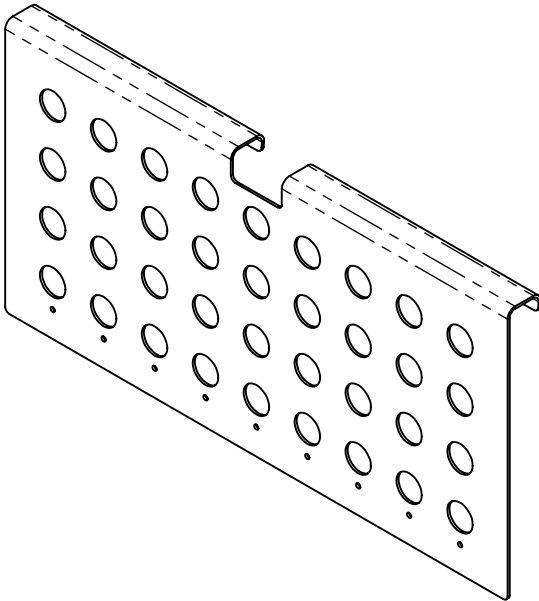
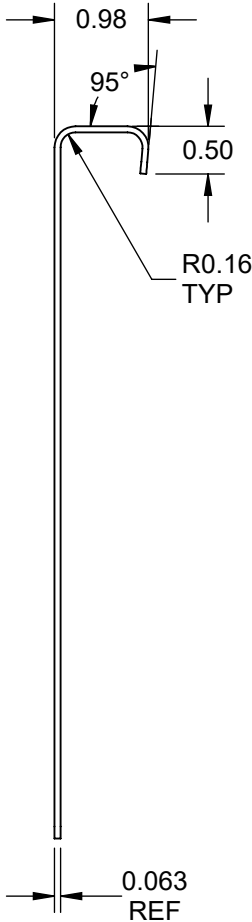
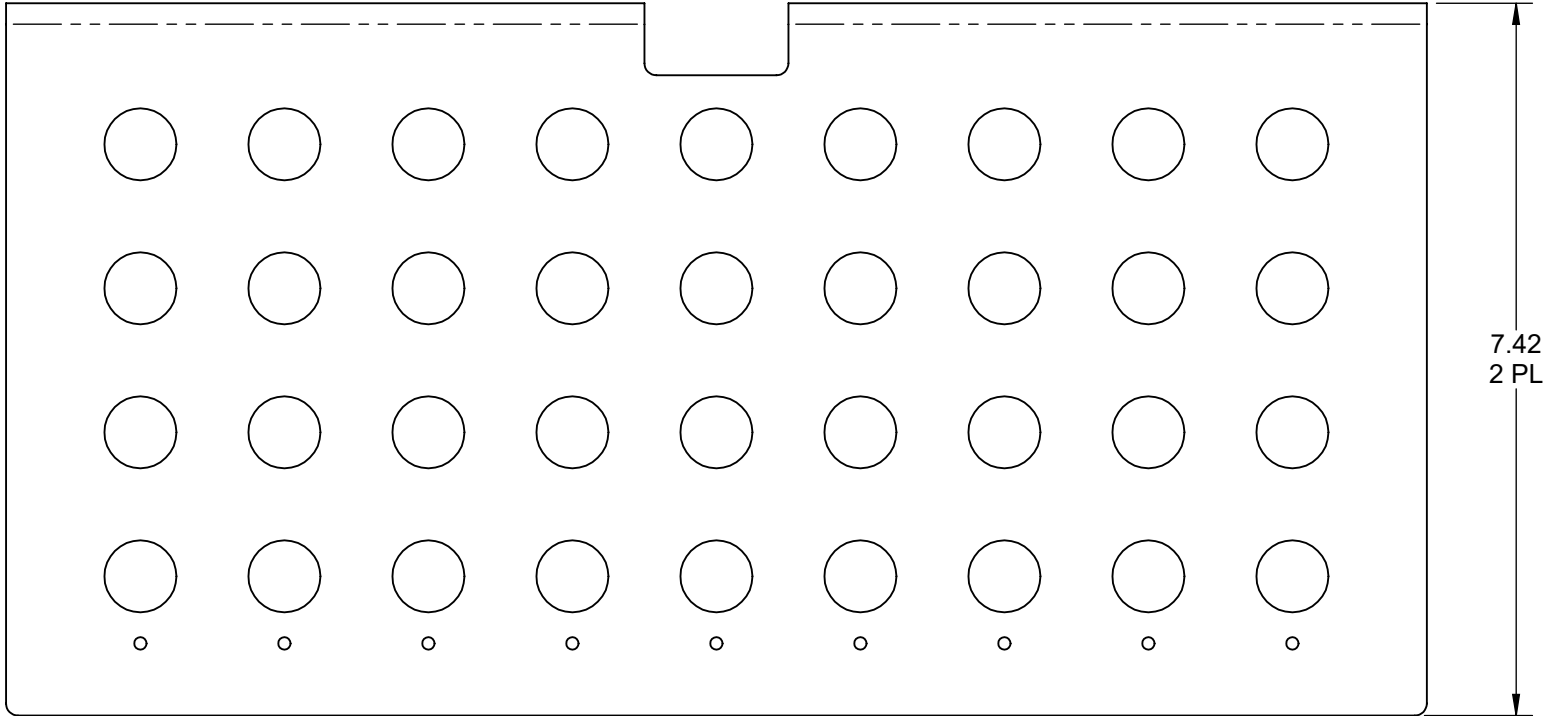
D5945-041 BLANKING END PLATE ASSY

PROTOTYPE
ECR 508 / 04.25.2023

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: POWDER COAT WHITE GLOSS PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5945-041" AND S/N USING FINE POINT PERMANENT INK MARKER PER QSI 044 SECTION 6.1
 - 7) WEIGHT: 0.76 lbs
 - 8) COAT ENTIRE INSIDE SURFACES WITH TEXTURED COATING 0.01 - 0.02 THICK PER DART QSI 005 4.9

PRELIMINARY ISSUE

A	NEW ISSUE; REF ECR 508	RF	23.02.06
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO.	REV. A4
MFG. APPR.		D5945	SHEET 1 OF 5
APPROVED		TITLE	SCALE
DE APPR.		BLANKING END PLATE	NTS
DATE	23.02.06	COPYRIGHT © 2023 BY DART AEROSPACE <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE</small>	



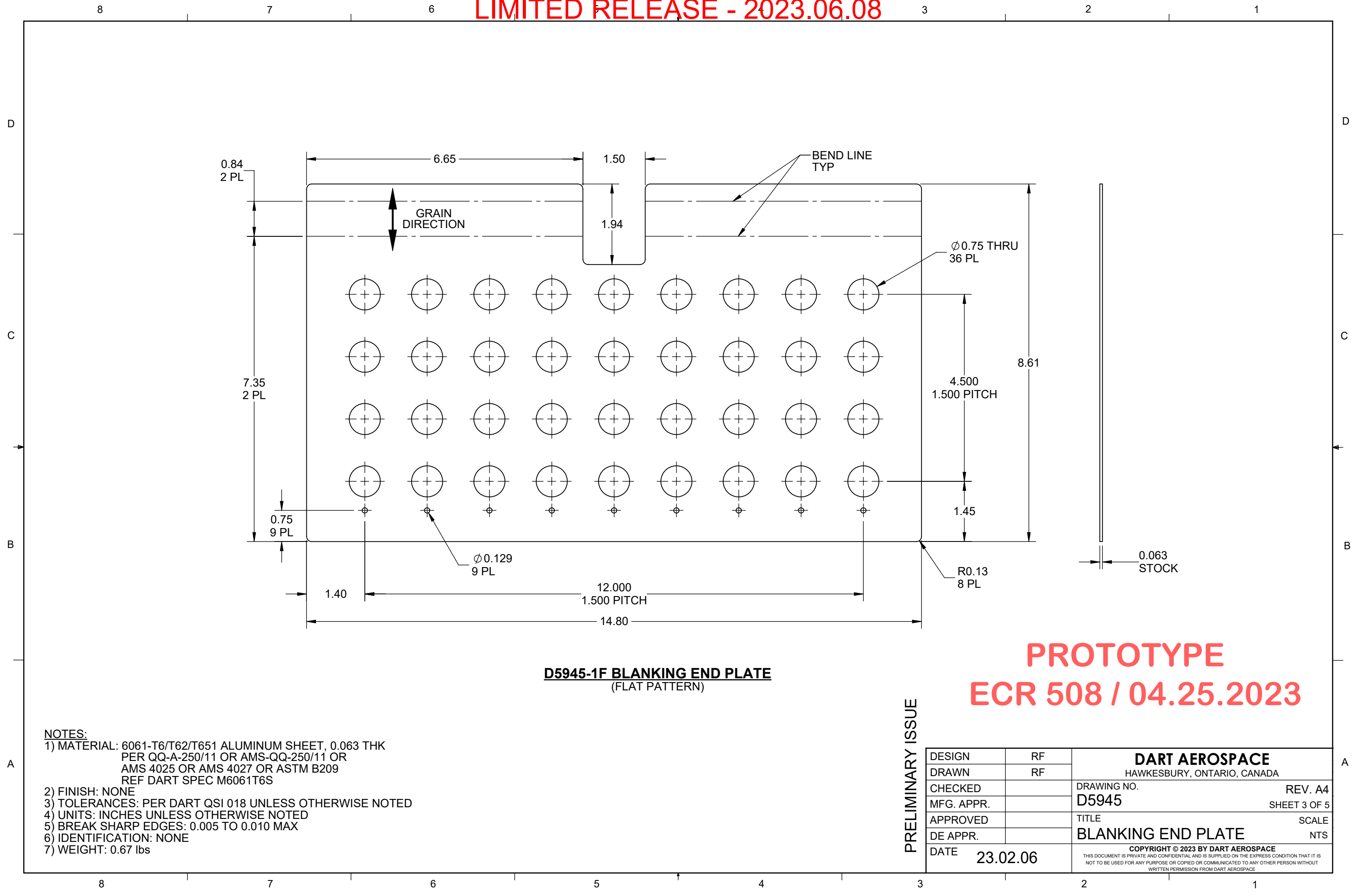
D5945-1 BLANKING END PLATE

PROTOTYPE
ECR 508 / 04.25.2023

- NOTES:**
- 1) MATERIAL: MAKE FROM D5945-1F
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.67 lbs

PRELIMINARY ISSUE

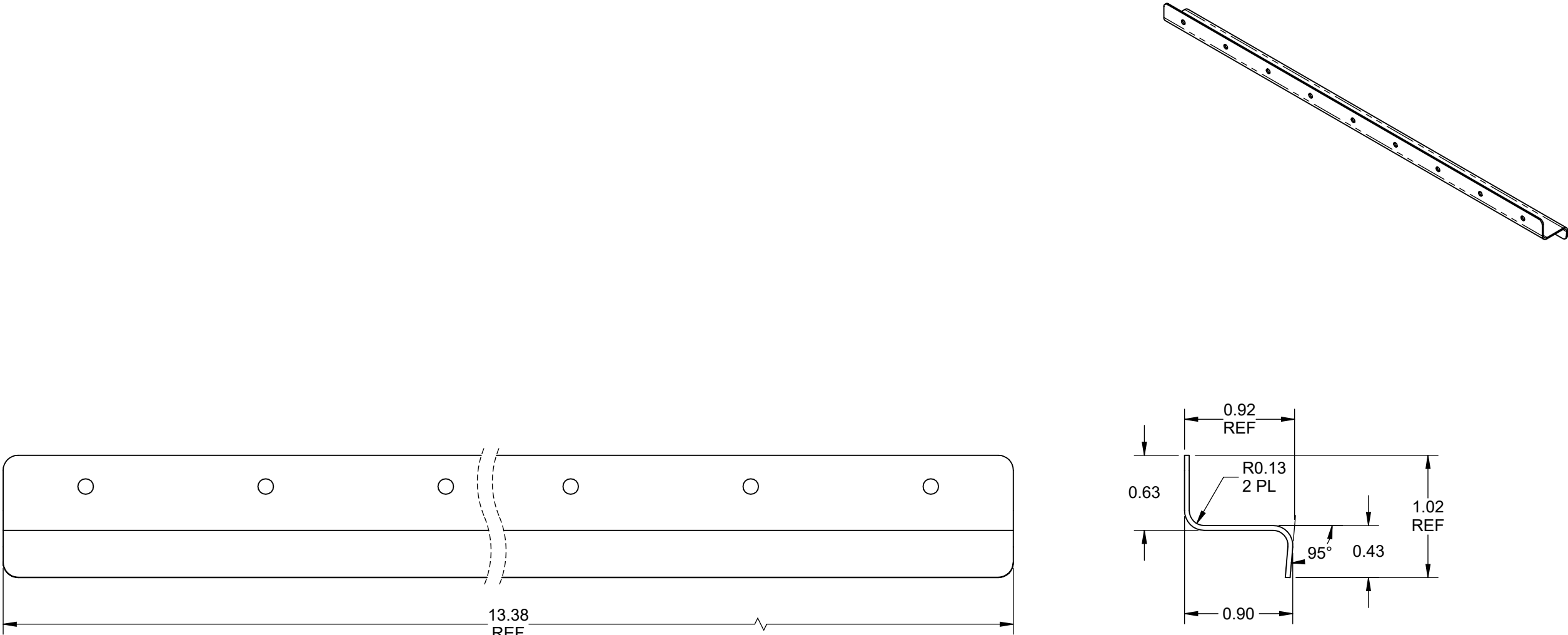
DESIGN	RF	DART AEROSPACE HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO.	REV. A4
MFG. APPR.		D5945	SHEET 2 OF 5
APPROVED		TITLE	SCALE
DE APPR.		BLANKING END PLATE	NTS
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NOTES:
1) MATERIAL: 6061-T6/T62/T651 ALUMINUM SHEET, 0.063 THK
PER QQ-A-250/11 OR AMS-QQ-250/11 OR
AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 0.67 lbs

PRELIMINARY ISSUE

DESIGN	RF	DART AEROSPACE HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO. D5945	REV. A4 SHEET 3 OF 5
MFG. APPR.		TITLE BLANKING END PLATE SCALE NTS	
APPROVED			
DE APPR.		COPYRIGHT © 2023 BY DART AEROSPACE THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE	
DATE	23.02.06		



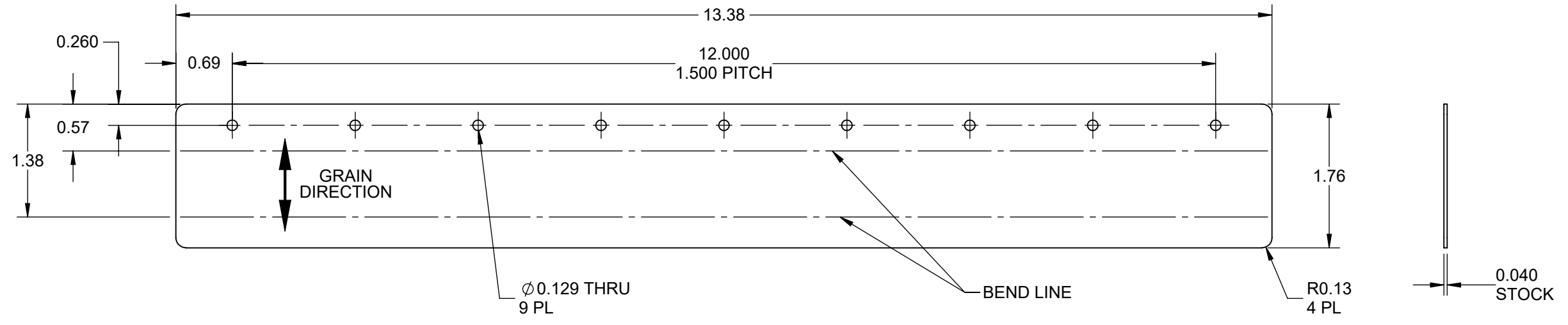
D5945-3 Z-BRACKET

PROTOTYPE
ECR 508 / 04.25.2023

- NOTES:
- 1) MATERIAL: MAKE FROM D5945-3F
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.09 lbs

PRELIMINARY ISSUE

DESIGN	RF	DART AEROSPACE HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO.	REV. A4
MFG. APPR.		D5945	SHEET 4 OF 5
APPROVED		TITLE	SCALE
DE APPR.		BLANKING END PLATE	NTS
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D5945-3F Z-BRACKET
(FLAT PATTERN)

PROTOTYPE
ECR 508 / 04.25.2023

- NOTES:
- 1) MATERIAL: 6061-T6/T62/T651 ALUMINUM SHEET, 0.040 THK
PER QQ-A-250/11 OR AMS-QQ-250/11 OR
AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.09 lbs

PRELIMINARY ISSUE

DESIGN	RF	<div>DART AEROSPACE</div> <div>HAWKESBURY, ONTARIO, CANADA</div>	
DRAWN	RF		
CHECKED		DRAWING NO.	REV. A4
MFG. APPR.		D5945	SHEET 5 OF 5
APPROVED		TITLE	SCALE
DE APPR.		BLANKING END PLATE	NTS
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